Translation

PATENT COOPERATION TREATY



PCT

INTERNATIONAL PRELIMINARY EXAMINATION REPORT

(PCT Article 36 and Rule 70)

| 1 1 1 1 | See Notification of Transmittal of International | | | | | | |
|---|---|-----------------------------|----------------------------------|--|--|--|--|
| Applicant's or agent's file reference 2002P16539WO | FOR FURTHER ACTION Preliminary Examination Report (Form PCT/IPEA/416) | | | | | | |
| International application No. | International filing date | | Priority date (day/month/year) | | | | |
| PCT/DE2003/004095 | 11 December 2003 | 3 (11.12.2003) | 18 December 2002 (18.12.2002) | | | | |
| International Patent Classification (IPC) or national classification and IPC B23H 9/10 | | | | | | | |
| Applicant SIEMENS AKTIENGESELLSCHAFT | | | | | | | |
| This international preliminary examination report has been prepared by this International Preliminary Examining Authority and is transmitted to the applicant according to Article 36. | | | | | | | |
| 2. This REPORT consists of a total of | 4 sheets, i | ncluding this cover s | sheet. | | | | |
| This report is also accompanied by ANNEXES, i.e., sheets of the description, claims and/or drawings which have been amended and are the basis for this report and/or sheets containing rectifications made before this Authority (see Rule 70.16 and Section 607 of the Administrative Instructions under the PCT). | | | | | | | |
| These annexes consist of a total of 3 sheets. | | | | | | | |
| 3. This report contains indications relating to the following items: | | | | | | | |
| I Basis of the report | | | | | | | |
| II Priority | II Priority | | | | | | |
| III Non-establishment | of opinion with regard to | novelty, inventive s | tep and industrial applicability | | | | |
| IV Lack of unity of in | | | | | | | |
| Reasoned statement under Article 35(2) with regard to novelty, inventive step or industrial applicability; citations and explanations supporting such statement | | | | | | | |
| VI Certain documents cited | | | | | | | |
| VII Certain defects in the international application | | | | | | | |
| VIII Certain observations on the international application | | | | | | | |
| | | | | | | | |
| Date of submission of the demand | | Date of completion | of this report | | | | |
| 30 April 2004 (30.04.2004) | | 17 December 2004 (17.12.04) | | | | | |
| Name and mailing address of the IPEA/EP | | Authorized officer | | | | | |
| Facsimile No. | | Telephone No. | | | | | |

INTERNATIONAL PRELIMINARY EXAMINATION REPORT

International application No.

PCT/DE2003/004095

| With regard to the elements of the international application:* the international application as originally filed | |
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| the international application as originally filed | |
| | |
| the description: | , as originally filed |
| pages1-5 | , filed with the demand |
| pages | |
| pages, filed with | |
| the claims: | , as originally filed |
| pages, as ame | |
| | , mod with the delimination |
| pages 1-9 , filed with | the letter of24 September 2004 (24.09.04) |
| K-73 | |
| the drawings: | , as originally filed |
| nages | , filed with the demand |
| pages, filed with | the letter of |
| the sequence listing part of the description: | |
| pages | , as originally filed |
| pages | , filed with the demand |
| pages, filed with | h the letter of |
| With regard to the language, all the elements marked above were available or the international application was filed, unless otherwise indicated under this ite These elements were available or furnished to this Authority in the following let the language of a translation furnished for the purposes of international the language of publication of the international application (under Rule the language of the translation furnished for the purposes of internation or 55.3). With regard to any nucleotide and/or amino acid sequence disclosed preliminary examination was carried out on the basis of the sequence listing: contained in the international application in written form. filed together with the international application in computer readable form. furnished subsequently to this Authority in written form. furnished subsequently to this Authority in computer readable form. The statement that the subsequently furnished written sequence international application as filed has been furnished. | search (under Rule 23.1(b)). 48.3(b)). onal preliminary examination (under Rule 55.2 and/ in the international application, the international orm. listing does not go beyond the disclosure in the |
| The statement that the information recorded in computer readable to been furnished. | form is identical to the written sequence listing has |
| 4. The amendments have resulted in the cancellation of: the description, pages the claims, Nos the drawings, sheets/fig | and the second second second |
| 5. This report has been established as if (some of) the amendments had a beyond the disclosure as filed, as indicated in the Supplemental Box (R * Replacement sheets which have been furnished to the receiving Office in res. | repose to an invitation under Article 14 are referred to |
| Replacement sheets which have been furnished to the receiving Office in res, in this report as "originally filed" and are not annexed to this report and 70.17). ** Any replacement sheet containing such amendments must be referred to under the containing such amendments must be referred to under the containing such amendments must be referred to under the containing such amendments must be referred to under the containing such amendments must be referred to under the containing such amendments. | and may do not constant |

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International application No. PCT/DE 03/04095

YES

NO

1-9

| v. | Reasoned statement under Article 35(2) with regard to novelty, inventive step or industrial applicability; citations and explanations supporting such statement | | | | | |
|----|---|--------|-----|-----|--|--|
| 1. | Statement | | | | | |
| | Novelty (N) | Claims | 1-9 | YES | | |
| | | Claims | | NO | | |
| | Inventive step (IS) | Claims | 1-9 | YES | | |
| | | Claims | | NO | | |

Claims

Claims

2. Citations and explanations

Industrial applicability (IA)

- 1. The present invention pertains to a process for reworking a through hole of a component in which a material-removing agent flows through the through hole and in which a surface arranged about the through hole of the component is protected against the action of the material-removing agent.
- US-A-5865977 shows a process with the features of the preamble of independent claim 1.
- 3. The problem addressed by the invention consists in improving such a process, in particular with respect to protecting the surface arranged about the through hole of the workpiece.

This problem is solved by the combination of features in independent claim 1.

- 4. The present invention is novel, since no prior publication contains all the features of independent claim 1 in combination.
- 5. The prior art documents do not disclose in a known process the essential feature that the material-

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removing agent is diluted after passing out of the through hole.

A person skilled in the art would discern no reason to provide this feature in a known device or process or to combine all the features of independent claim 1.

6. Claims 2-9 are dependent on claim 1 and therefore likewise meet the PCT requirements for novelty and independent step.